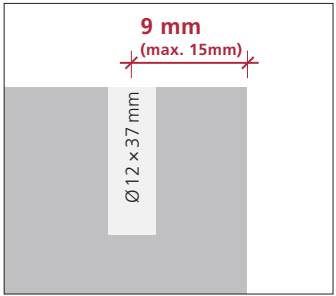
Invis Mx2

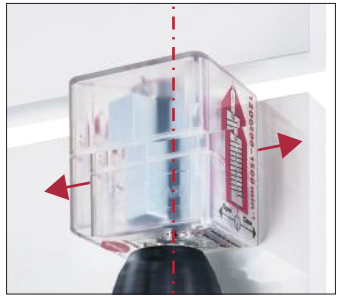
1. Abstand / Distance



Kleiner Abstand für hohe Spannkraft

Small distance for high clamping force

2. Parallel



MiniMag Mx2 Achse parallel zu Invis Mx2

MiniMag Mx2 axis parallel with Invis Mx2

3. Drehzahl / Rotation speed

Drehzahl muss 1200 - 1500 min^{-1} betragen

Speed must be 1200 - 1500min^{-1}

DE Bohren mit CNC, stationärer Maschine, oder Bohrlehre

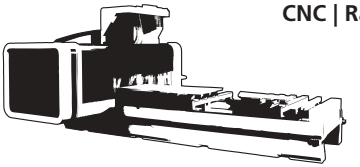
EN Drill with CNC, stationary machine or drill jig

FR Percer avec la machine CNC, machine stationnaire, ou le gabarit de perçage

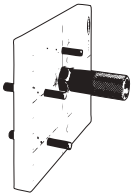
IT Forare con CNC, macchina stazionaria, o dima di foratura

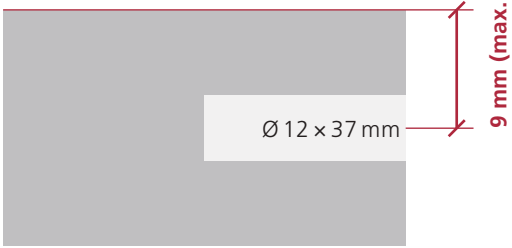
ES Taladrado mediante CNC, multi-taladro ó plantilla Rasto

NL Boren met de CNC-machine, stationaire machine, of boormal



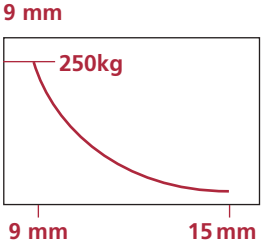
CNC | Rasto



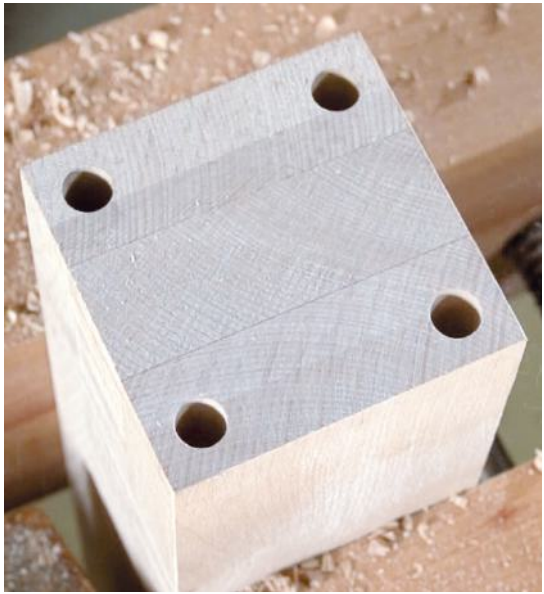


Video

www.lamello.com



Ø 12 × 14 mm



DE Kleiner Abstand für hohe Spannkraft

EN Small distance for high clamping force

FR Distance plus petite pour une force de serrage plus grande

IT Piccolo spazio per alta tensione

ES Poca distancia para una mayor fuerza de sujeción

NL Kleinere afstand voor een hogere spankracht

DE Verbinder einschrauben.
Für die Eindrehmutter
Eindrehlehre benutzen.

EN Insert joining element.
Use insertion jig for stud.

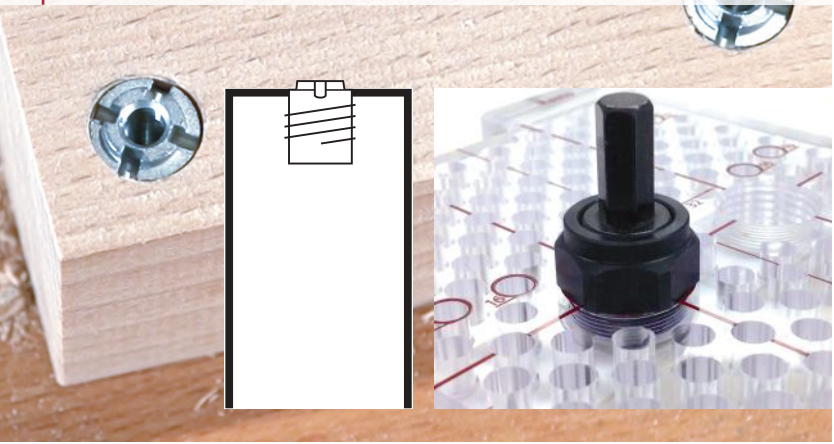
FR Visser les connecteurs.
Utiliser le gabarit de
montage pour les boulons.

IT Avvitare la giunzione.
Per le vite di serraggio
usare la bussola di
foratura.

ES Insertar el elemento
de unión.

NL Verbinders inschroeven.
Voor de bouten het
montagemal gebruiken.

DE **Tipp:** Wenn die Bauteile ohne Spalt zusammenpassen, stimmen die Bohrungen
EN **Tip:** If the workpieces fit together without gap then the holes were drilled correctly
FR **Pointe:** Si les pièces s'accordent, sans cavité, les trous sont percés correctement
IT **Consiglio:** Se i componenti si incastrano senza fessura, la foratura è giusta
ES **Consejo:** Si los elementos encajan entre sí, sin holguras, los agujeros están bien hechos
NL **Tip:** Als de werkstukken samen passen zonder holte, werden de gaten juist geboord



DE Führungskragen vorstehend = Eindrehbit bündig

EN Inner sleeve protruding = insertion bit flush

FR Bord de guidage dépasse la surface = bit de vissage plat

IT Bordo d'attacco supera la superficie = bit avvitatura conciso

ES = La rosca interior sobresale = La rosca exterior a ras con el tablero

NL Geleidingskraag uitstekend = inschoefbit gelijk

DE Schlagendes Geräusch
= spannt
Rollendes Geräusch
= offen

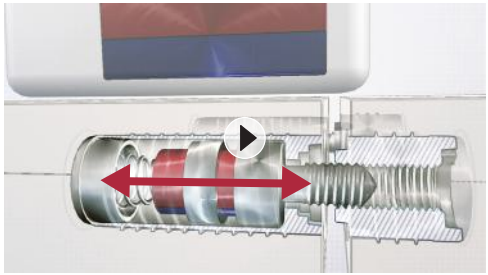
EN Hammering sound
= clamping
Rolling sound = open

FR Bruit cliquetis = fermé
Bruit roulement = ouvert

IT rumore battendo = tende
rumore rotabile = aperto

ES Con sonido de golpeteo,
cierra
Con sonido rodadura,
abre

NL Kloppend geluid = dicht
Rollend geluid = open



DE Akkuschrauber mit Drehzahl 1200-1500min^{-1} | Akku geladen? | Keine elektrische Bohrmaschine! | Schrauber-Achse parallel zu Invis Mx2-Achse! | Werkstücke nicht verkanten! | 5 Sekunden schliessen | Tipp beim wieder öffnen: Rotierender MiniMag Mx2 über die Flächen fahren um Verbindung zu finden

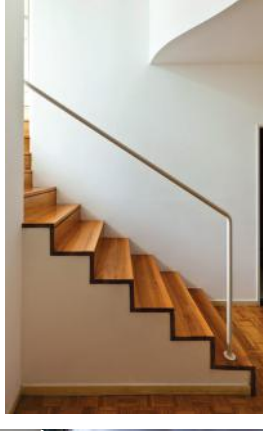
EN Cordless drill with 1200-1500 rpm | Battery charged? | Don't use electric drill! | Cordless drill axis parallel to Invis Mx2 axis! | No pressure on screw when joining! | Clamp for 5 seconds | Tip to open connection again: Move rotating MiniMag Mx2 over the surface to find the joint

FR Une viseuse avec une vitesse de rotation de 1200-1500 min-1 | batterie chargée? | pas de perceuse électrique | Axe parallelle à l'axe de l'Invis Mx2 | ne pas incliner les pièces | fermer 5 secondes | Pointe: à la réouverture: glisser le Minimag Mx2 tournant sur les surfaces afin de trouver la liaison

IT La velocità dell'avvitatore deve essere di 1200-1500 giri/min | batteria carica? | nessun trappano elettrico | asse parallelo all'asse delle Mx2 Invis | pezzi avvitati non inclinare! | chiudere cinque secondi | consiglio per la riapertura: girando il MiniMag Mx2 sulla superficie per trovare la giunzione

ES Taladro a batería de 1.200 a 1.500 RPM | No usar taladros eléctricos | Poner en paralelo el taladro batería con el conector Invis Mx2 | No apretar el tornillo al juntarse | Cerrado en 5 segundos | Consejo para abrir el conector otra vez; Desplace el MiniMag Mx2 sobre la superficie del tablero hasta encontrar el conector

NL Accuschroevendraaier met toerental 1200-1500 min-1 | accu geladen? | geen elektrische boormachine | Schroefas parallel met Invis Mx2-as | werkstukken niet kantelen | 5 seconden sluiten | Tip: bij het terug openen: de roterende Minimag Mx2 over de vlakken glijden om de verbinding te vinden



1.

2.

3.

4.

5.

DE Spannt

EN Clamps

FR Serrage

IT Tende

ES Prensado

NL Spant

DE Unsichtbar

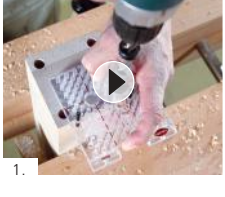
EN Invisible

FR Invisible

IT Invisibile

ES Invisible

NL Onzichtbaar



1.

2.

3.

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5.

DE Wiederlösbar

EN Detachable

FR Démontable

IT Smontabile

ES Desmontable

NL Demonteerbaar

6100300

6100301

6012300

6012301

6012317

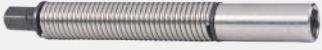
6012309

6012208

6012312

61123330

6112205



6100204

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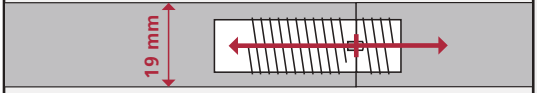
Zugbruchfestigkeit Tensile strength 	**Verbinderset mit Eindrehmutter 14 mm** Joining element with stud 14 mm **Art.Nr. 6012300**	**Verbinderset mit Eindrehmutter 30 mm** Joining element with stud 30 mm **Art.Nr. 6012301**
Buche / beech Hêtre / beuk Faggio / Madera de haya	**2000 N**	**4000 N**
MDF	**1500 N**	**4000 N**
Fichte / Spruce Epicéa / Den Abete rosso / Madera de picea	**1000 N**	**2000 N**
Spanplatte / Chipboard Panneau de particules / Spaanderplaat Pannello di truciolato / Tablero aglomerado	**600 N**	**1600 N**

04/19 Art.Nr. 6899300